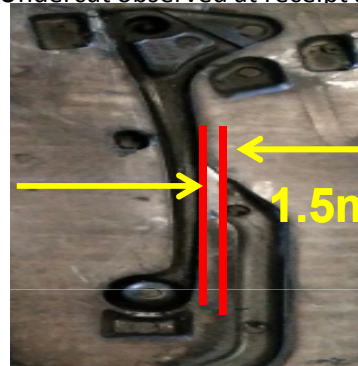


TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	<b>KAIZEN IDEA SHEET</b>																																																																																																																																																																
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CELL :-A247	CELL NAME:- PDC	MACHINE / STAGE :- PDC	OPERATION :- PDC																																																																																																																																																																								
<b>KAIZEN THEME:</b> To eliminate A247 lever blow hole / Undercut observed at receipt stage		<b>IDEA :-</b> Casting gate land to be increase by 2 mm																																																																																																																																																																									
<b>WIDELY/DEEPLY:-</b>		<b>COUNTERMEASURE:-</b> To Prevent or reduce Defect of Blow hole the gate land increased to 1.5mm to 3.5mm with provision of radius					<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td><b>BENCHMARK</b></td> <td>294 Nos.</td> </tr> <tr> <td><b>TARGET</b></td> <td>0 No.</td> </tr> <tr> <td><b>KAIZEN START</b></td> <td>18.02.2016</td> </tr> <tr> <td><b>KAIZEN FINISH</b></td> <td>20.02.2016</td> </tr> </table>					<b>BENCHMARK</b>	294 Nos.	<b>TARGET</b>	0 No.	<b>KAIZEN START</b>	18.02.2016	<b>KAIZEN FINISH</b>	20.02.2016																																																																																																																																																								
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BEFORE



AFTER

**WHY - WHY ANALYSIS :-**  
**Why 1** –Lever blow hole / Undercut observed at receipt stage  
**Why 2** –Casting pull out during lever removing from gate casting  
**Why 3** – Casting gate land observed 1.5 mm very less

**ROOT CAUSE :** Casting gate land observed 1.5 mm very less

**REGISTRATION NO&DATE:** 20.02.2016

**REGISTERED BY :** Kashinath Savanji

**MANAGER'S SIGN :-** Ganesh Padwalkar

**RESULT :-**